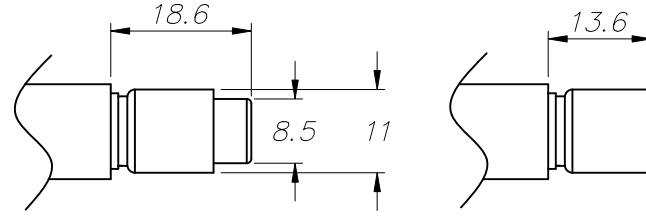


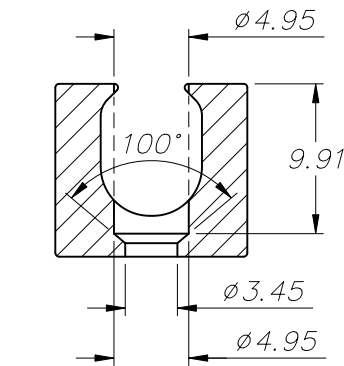
NOTES:

- 1- ALL DIMENSIONS ARE IN MM.
- 2- MATERIAL:
 - WEDGES: AL6061-T6 PER ASTM-B221 OR AMS-QQ-A-200/8.
 - SCREW, PLAIN WASHER AND LOCK WASHER: CORROSION RESISTANT STEEL.
 - LOCK NUT: M5 DIN 9626 CORROSION RESISTANT STEEL.
- 3- FINISH:
 - WEDGES: SEE TABLE 1.
 - SCREW, PLAIN WASHER, LOCK WASHER AND LOCK NUT: PASSIVATED IN ACCORDANCE WITH AMS2700F.
- 4- WEIGHT IS APPROXIMATELY 105±5 gr.

COMPUTER GENERATED DRAWING
MANUAL CHANGES PROHIBITED

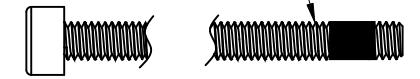


DETAIL "K"
Lock Indication

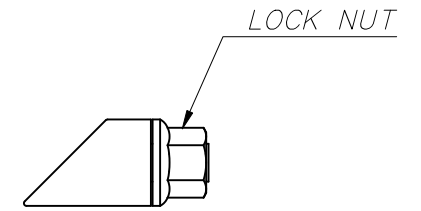


DETAIL F
Scale : 2.00

Chemical Coating
For Self locking

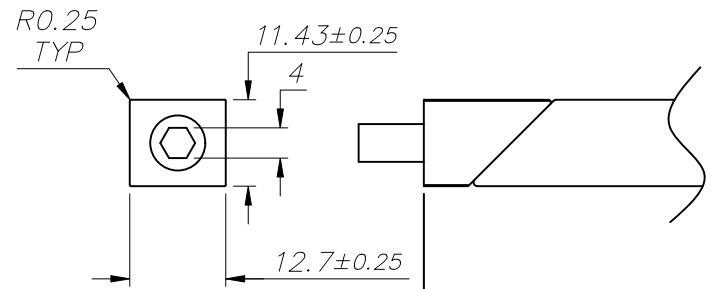
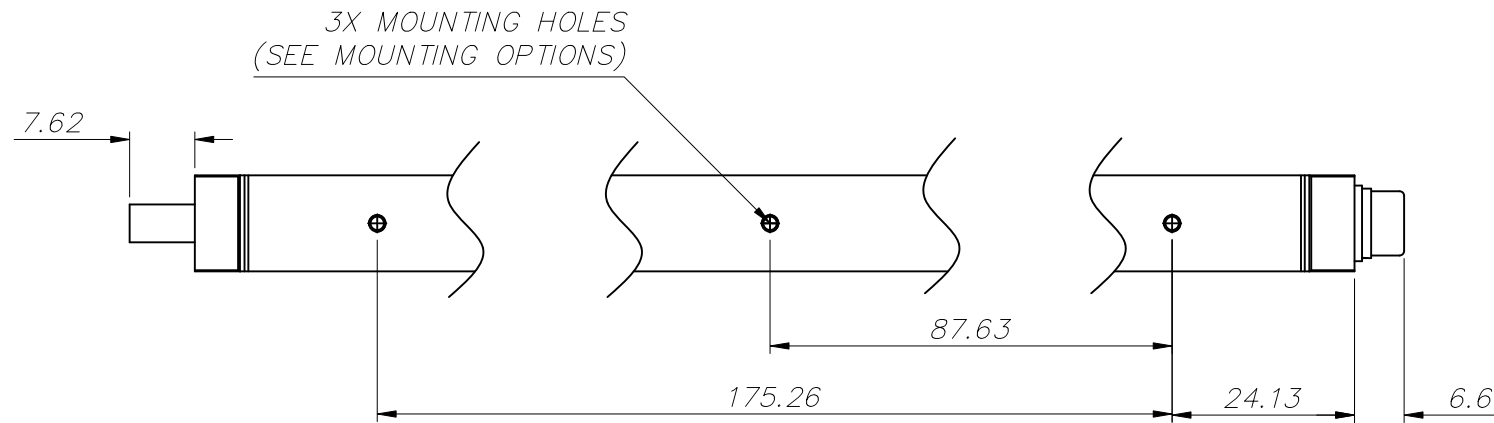


DETAIL "P"
Self Locking Option



DETAIL N
TABLE 1

Options:		VS1270- 8.8 - LM20 - NK - P	
MANUFACTURER TYPE CODE	_____		
Assembly Length Code	_____		
Black Anodize per MIL-A-8625 Type II, Class 2	_____	A	
Hard Black Anodize per MIL-A-8625 Type III, Class 2	_____	HA	
Electroless Nickel per MIL-C-26074 Class 4, Grade B, Bright	_____	EN	
Chromate per MIL-DTL-5541, Class 1A, Yellow	_____	L	
M2.5x0.45 Tapped Hole	_____	M25	
M2.0x0.40 Tapped Hole	_____	M20	
Thru Hole	_____ (See Detail F)	F	
2-56 Tapped Hole	_____	U2	
0-80 Tapped Hole	_____	U0	
Lock Nut	_____ (See Detail N)	N	
Lock Indicator	_____ (See Detail K)	K	
Lock Indicator and Lock Nut	_____	NK	
None	_____	-	
Self Locking Patch	_____ (See Detail P)	P	
None	_____	-	



RELAXED

Vikilit®

M5 SOCKET HEAD CAP SCREW
RECOMMENDED TORQUE: 5.0Nm MAX.

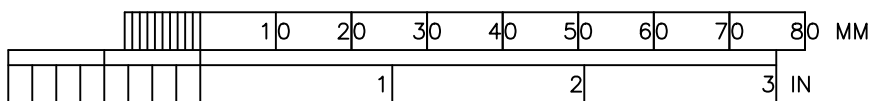
223.52±1

EXPANDED

Vikilit®

15.4 MAX

PRINTS OF THIS DRAWING MAY BE REDUCED IN SIZE
TO COMPARE WITH ORIGINAL , CHECK WITH SCALE BELOW.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM		CONTRACT NO. --		Bilkent Cyberpark, Cyber Plaza B Blok, No:216 Çankaya/Ankara	
TOLERANCES ON		DRAFTS S.YILMAZ			
FRACTIONS ± GENERAL X.X ±0.2 X.XX ±0.10		DFT SUPV S.YILMAZ		VS1270-8.8-XX-XX-X	
ANGLES ± 2°		ENGR S.YILMAZ			
REMOVE ALL BURRS		CHECK M.YENER			
MATERIAL: SEE NOTE 2		APPD ME EE			
FINAL PROTECTIVE FINISH: SEE NOTE 3		STAFF ENGR.		SIZE A3	FSCM NO. --
NEXT ASSY	USED ON	QA/QC		DWG NO. HARP-VK-123	REV. 4
APPLICATION		MFG(FAB)		SCALE 1/1	UNIT mm
		PROD ENG		SHEET 1 OF 1	